

METHOD OF APPLICATION

1. The mix ratio is 1/1 in both by volume and by weight, please take exactly the same amount of both the polyol and isocyanate.. i.e. : 50 millilitres of polyol and 50 millilitres of isocyanate.
2. Mix both parts thoroughly to obtain a uniform color.
3. Once the two parts are thoroughly mixed together, you have 4 minutes to apply the product at 720F (220C). If room temperature is higher than the suggested temperature, than your pot life will decrease which will give you less time for sanding. If your working climate is colder than the suggested temperature, this will prolong both your pot life and the polymerisation of the product. **IMPORTANT** : do not prepare more product than necessary for usage.
4. Assure the complete absorption of the P-TEC 8400 within the fissures, micro-fissures, knots and all defects on the surface of solid wooden panels and components with the use of a spatula in providing sufficient pressure.
5. For optimum results, before sanding, allow the product to dry for 18 to 20 minutes at 720F (220C). To accelerate the polymerisation, you can activate the chemical reaction by heating the P-TEC 8400 with a heat gun. Place heat gun 6 inches in height over the product for approximately 45 to 60 seconds. Let the product cool down for 60 seconds before usage.
6. Use a 120 sandpaper to begin with to erase the rings around the cracks and finish up with the 150 sandpaper. Sand the panel or component all over the area and avoid putting pressure on the P-TEC 8400. The sanding operation is vital and must be done in the most meticulous and efficient way to obtain the best desired results.
7. Apply the dye as indicated on the technical data recommended by the manufacturer. **IMPORTANT** : For best results, select the color of P-TEC 8400 best suited to your wood and dye coloring. i.e. : The beige color is often used with essences of light colored wood and the brown color is often used with essences of dark colored wood Please make sure to properly seal the cap of the product to eliminate contamination due to humidity.